

FIG.1

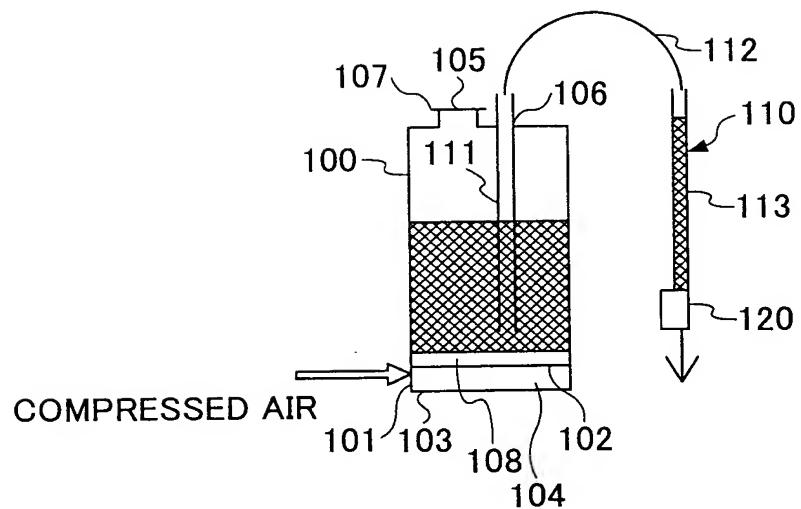


FIG.2

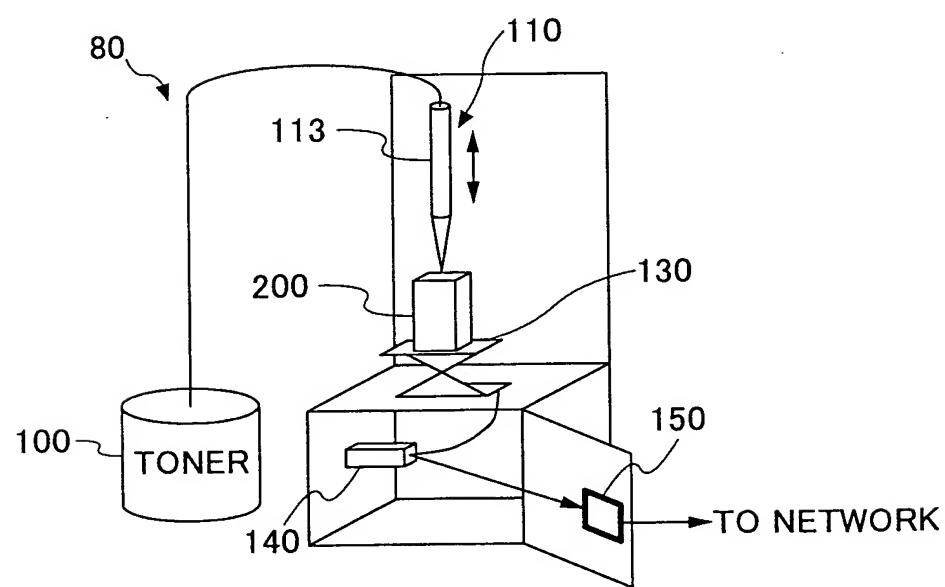


FIG.3

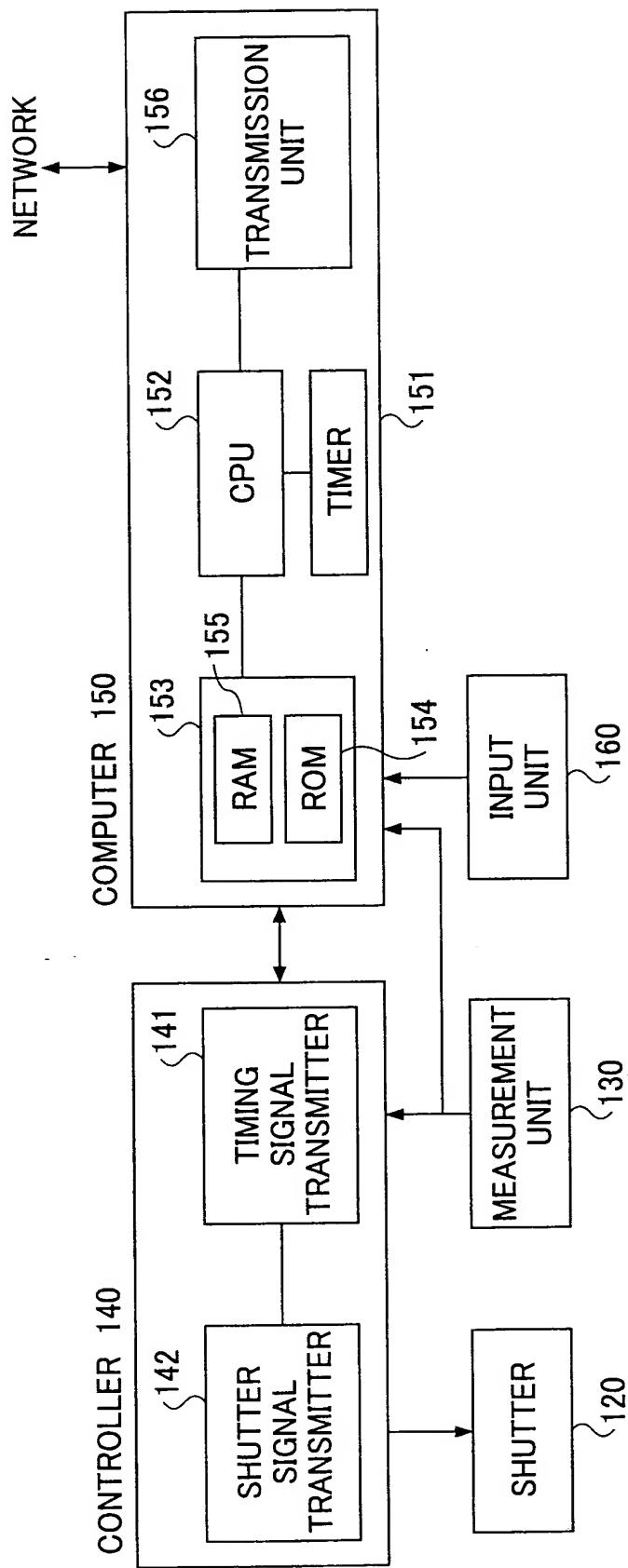


FIG.4

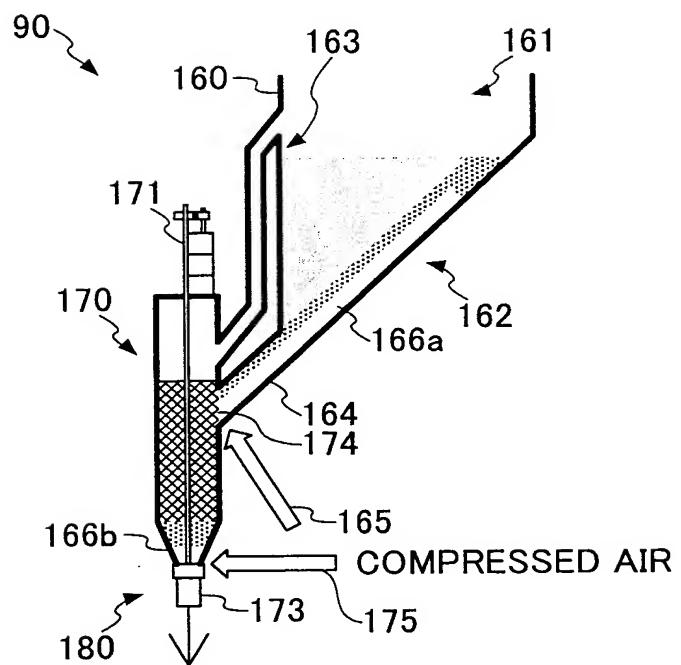


FIG. 5

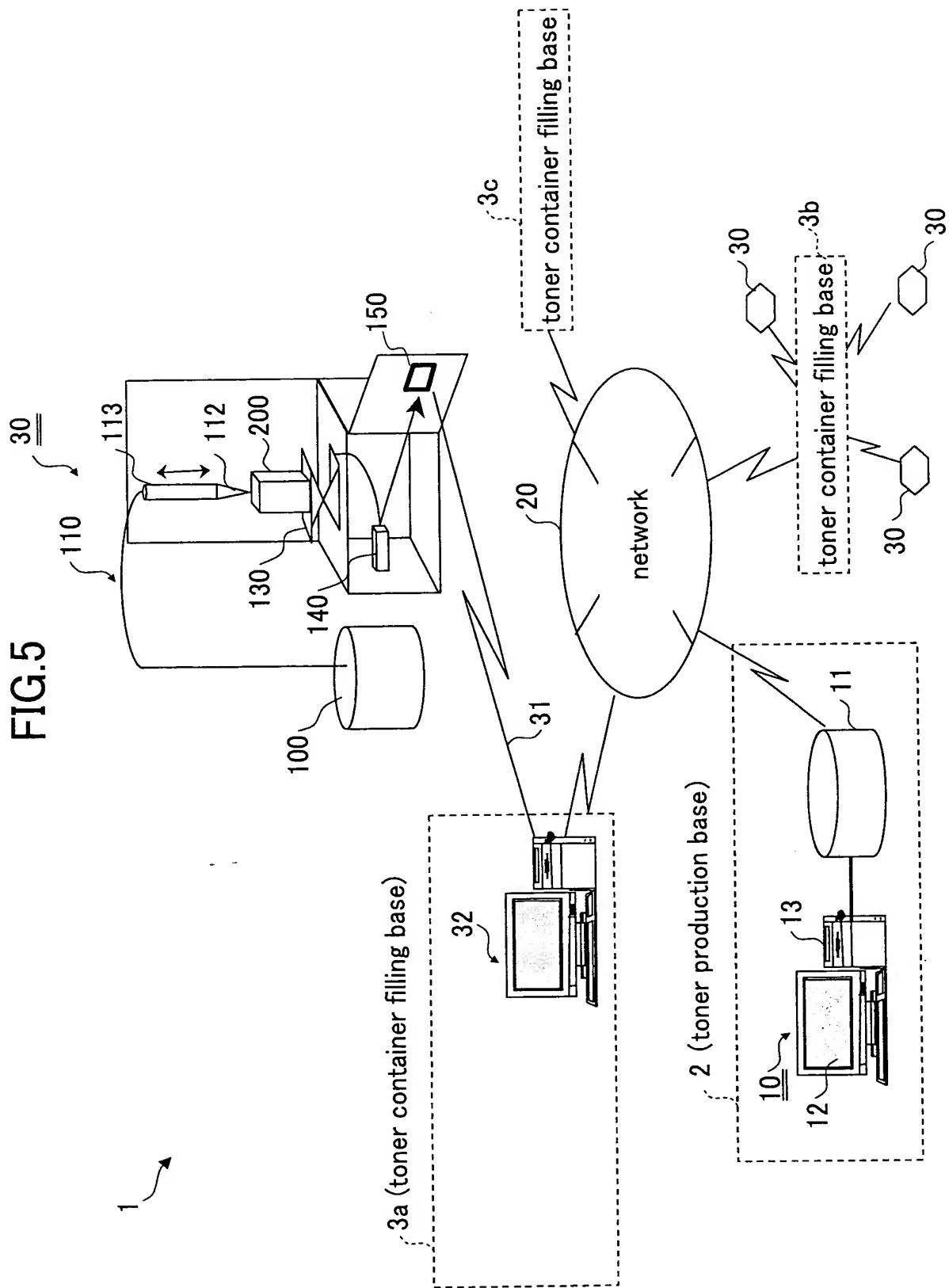


FIG.6

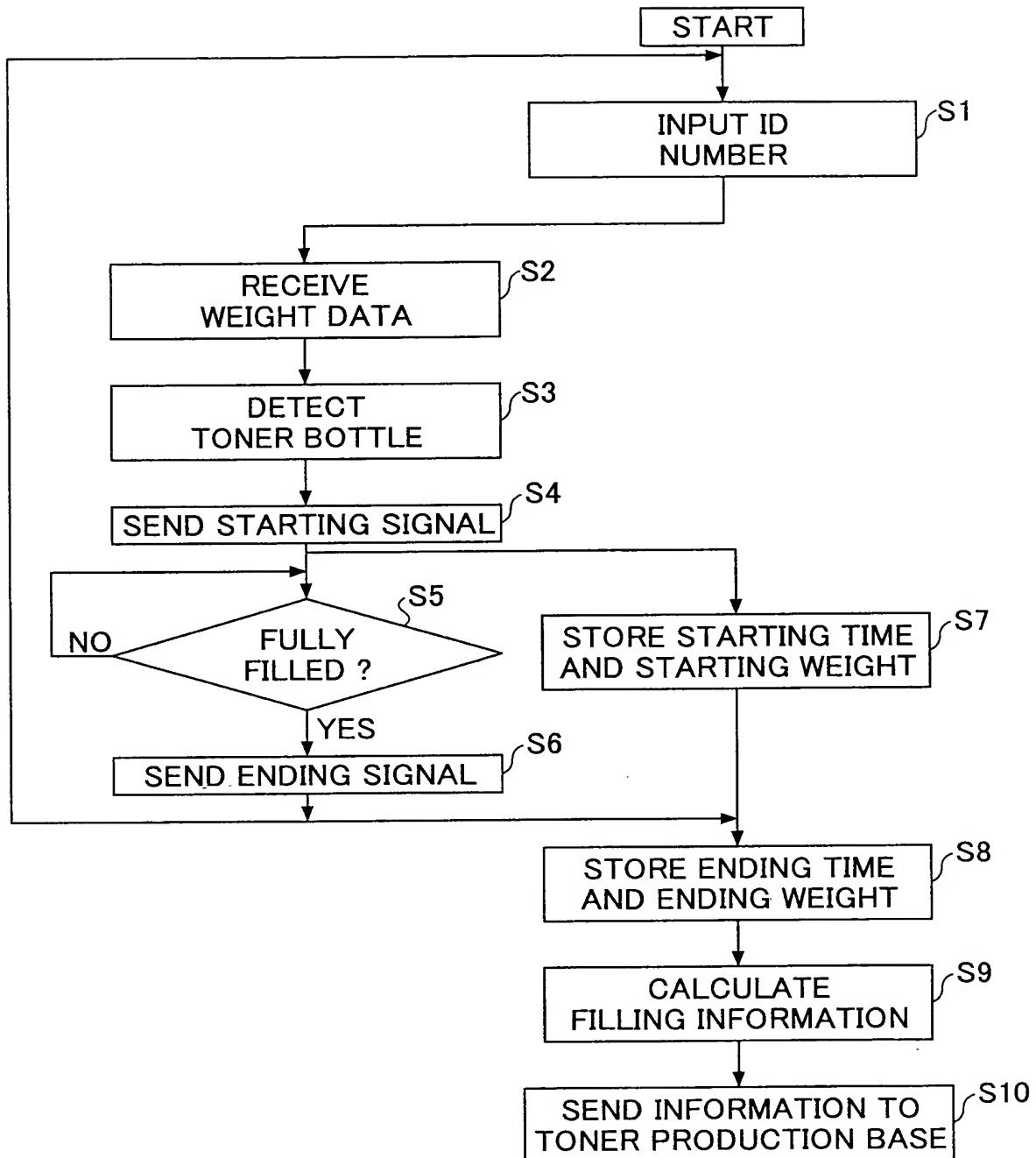


FIG. 7A

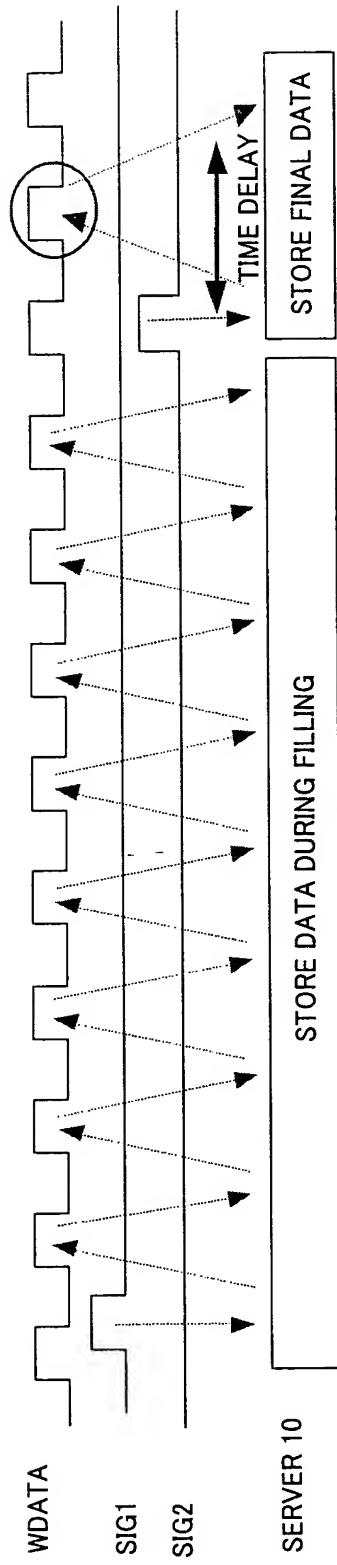


FIG. 7B

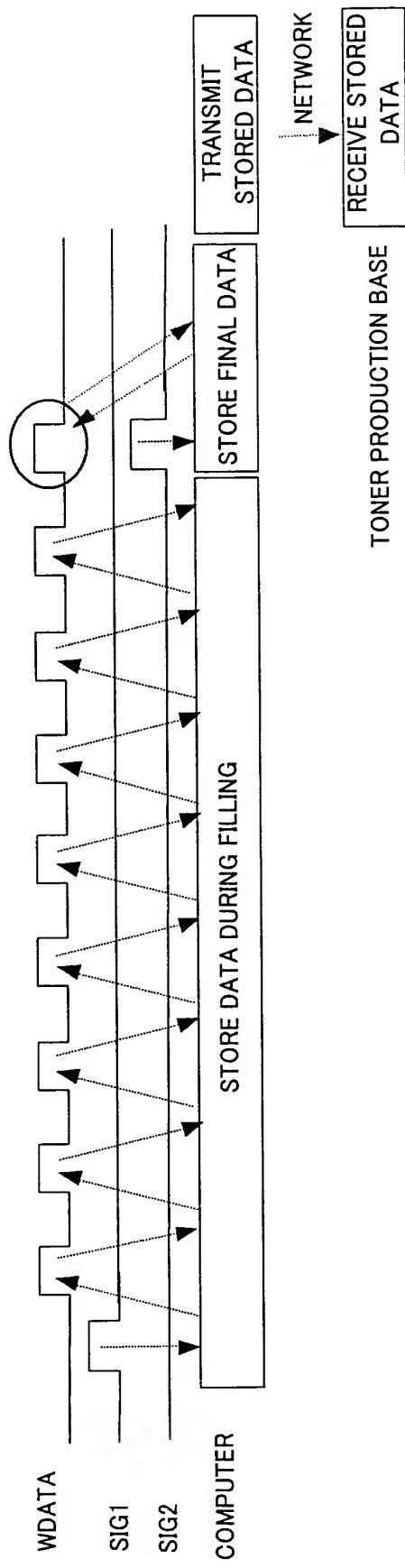


FIG.8A

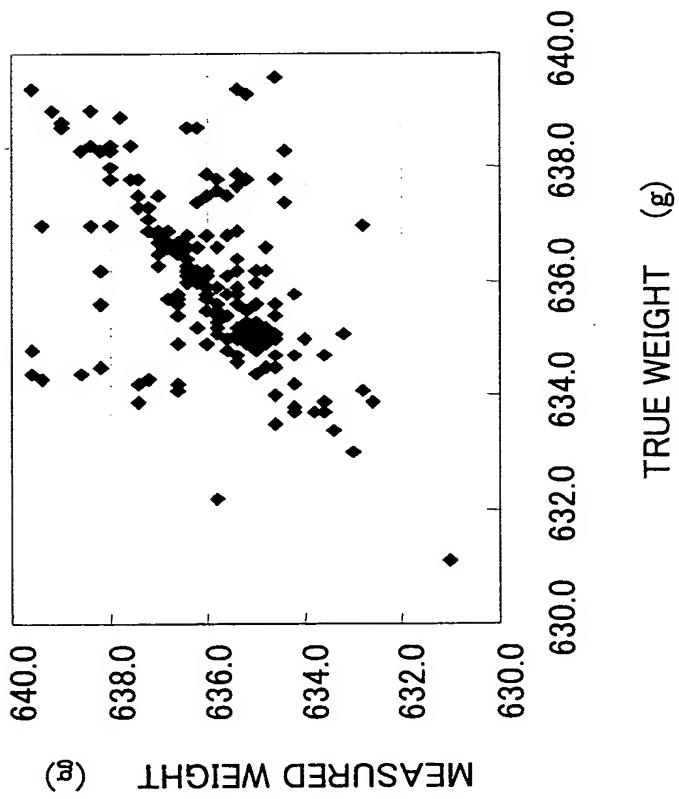
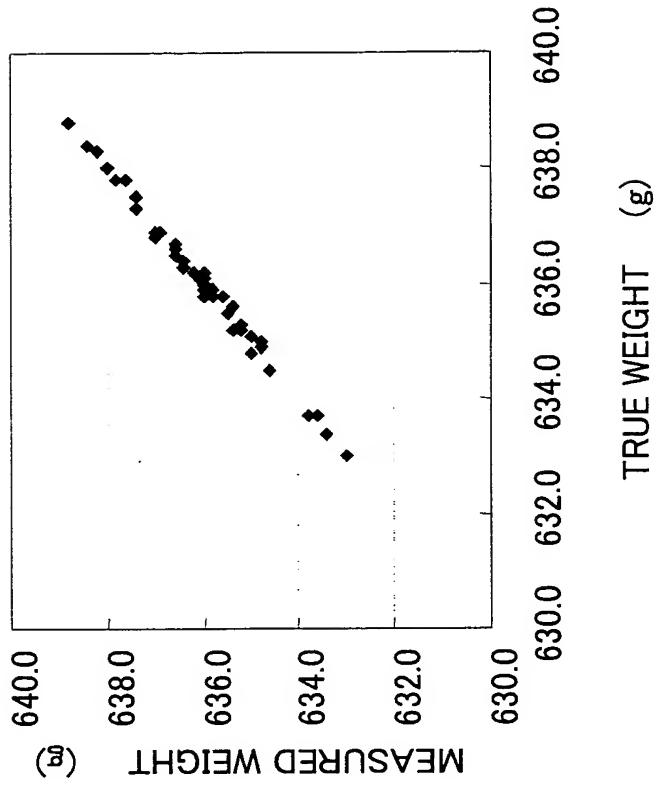


FIG.8B



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FIG. 9

FILLER NO. XXXXX

D/M/Y	BOTTLE ID	STARTING TIME	STARTING WEIGHT	ENDING TIME	ENDING WEIGHT	FILLING TIME	WEIGHT OF PUMPED TONER	TEMPERATURE	PRESSURE
xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxx	xxxx	xxx	xxx

FIG. 10

D/M/Y	FILLING BASE NO.	FILLER NO.1 (1)			FILLER NO.1 (2)			SUM			
		TOTAL NUMBER OF FILLERS IN OPERATION	NUMBER OF BOTTLES	SUM OF PUMPED TONER	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME	FILLER IN TROUBLE
xxxxxx	xxx	xxxx	xxx	xxxxx	xxxxx	xxxx	xxxx	xxxx	xxxxxx	xxxxxx	xx

FIG.11

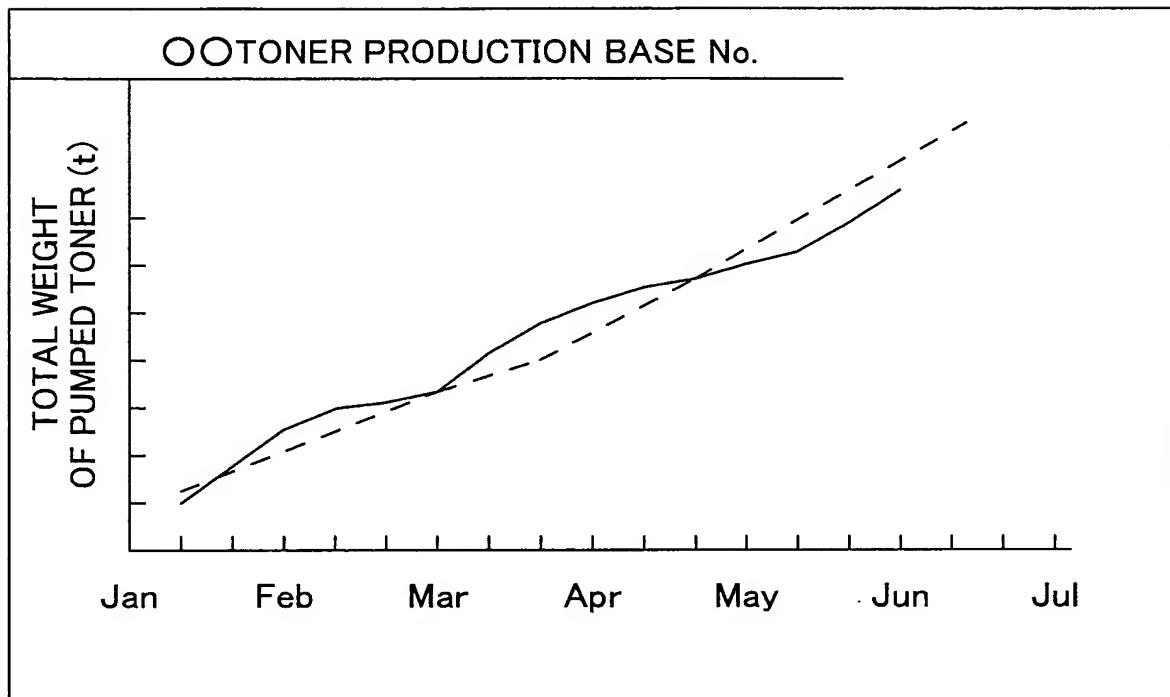


FIG.12

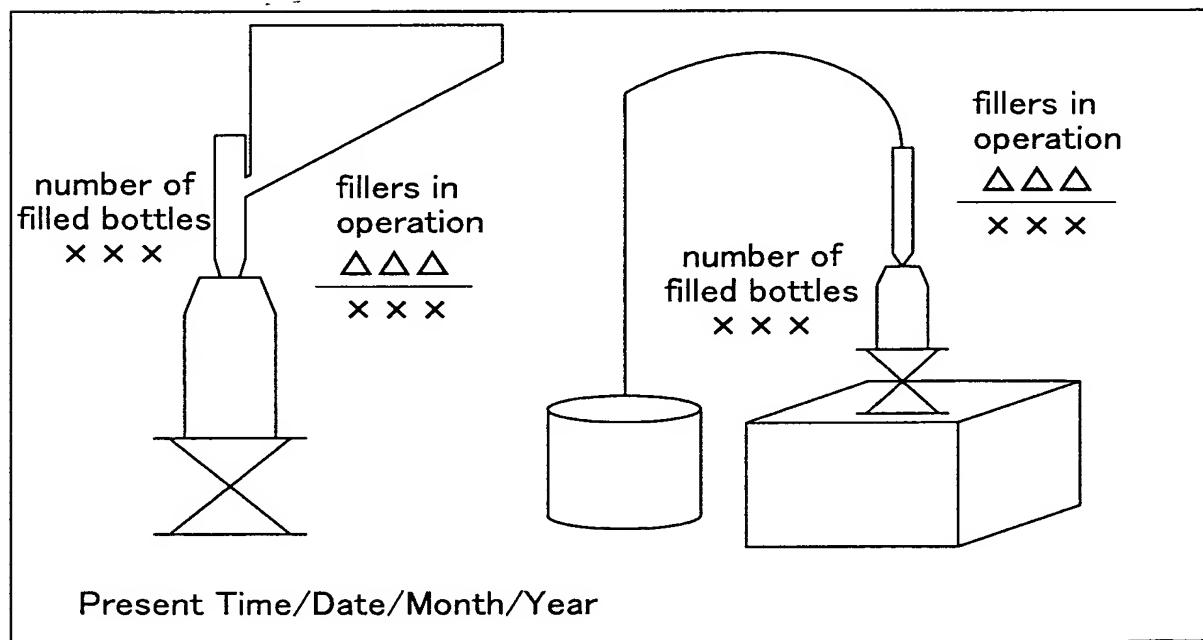


FIG.13

